

AN OVERVIEW OF STEEL SECTOR¹

1. Introduction

Global Scenario

- In 2024, the world crude steel production was 1,886.7 million tonnes (MT) and 1,848.9 (MT) in 2025 as per data released by World Steel Association.
- World Steel Association in its Short-Range Outlook, released in April 2026, forecasted that steel demand shall grow by 0.3% in 2026 to reach 1,724 MT while in 2027, it is expected to register a growth of 2.2% and reach 1,762 MT.
- India is the second largest producer of crude steel. China was world's largest crude steel producer in 2025 (960.8 MT) followed by India (164.9 MT), the USA (81.9 MT) and Japan (80.7 MT). (*Source: World Steel Association and the data is provisional*)
- Per capita finished steel consumption in 2024 was 215 kg for world and 604 kg for China as per data released by World Steel Association (source: SSY-2025). The same for India is 115.7 kg in 2025-26 (Source: JPC).

Domestic Scenario

- Steel is a de-regulated sector. The Government's role is that of a facilitator which lays down the policy guidelines and establishes the institutional mechanism/structure for creating conducive environment for improving efficiency and performance of the steel sector.
- In this role, the Government has released the National Steel Policy 2017, which has laid down the broad roadmap for encouraging long term growth for the Indian steel industry, both on demand and supply sides, by 2030-31.
- Government of India is implementing a Production-linked Incentive (PLI) Scheme for Specialty Steel. It is expected that the specialty steel production will reach 42 MT by the end of 2026-27.
- India's crude steel capacity was 220.4 mt in 2025-26.

2. Performance of Steel sector

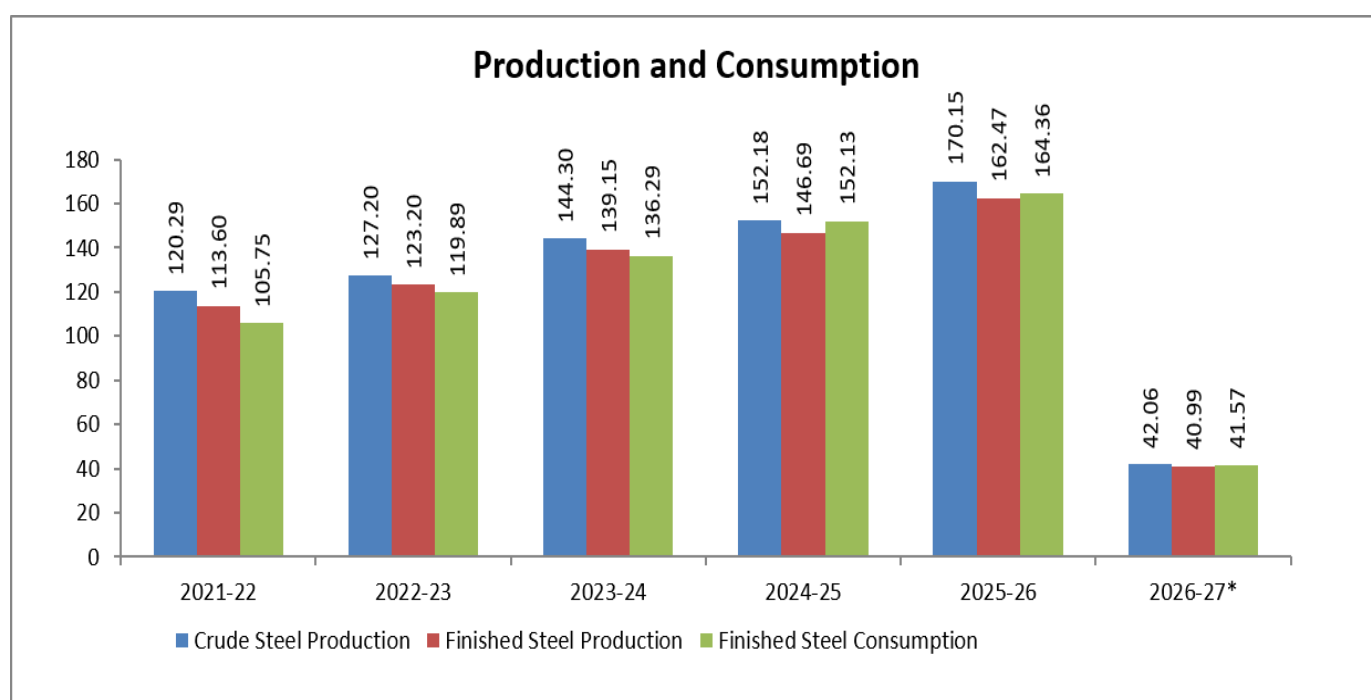
- Production of pig iron, sponge iron and total finished steel (alloy/stainless + non-alloy) are given in table below for last five years and current year:

Table 1: Indian steel industry: Production (in Million Tonnes)						
Category	2021-22	2022-23	2023-24	2024-25	2025-26	2026-27* (Apr-Jun)
Pig Iron	6.26	5.86	7.36	8.33	8.44	2.25
Sponge Iron	39.20	43.62	51.56	55.76	60.49	10.22**
Total Finished Steel	113.60	123.20	139.15	146.69	162.47	40.99
Source: Joint Plant Committee; *Provisional; **upto May 2026						

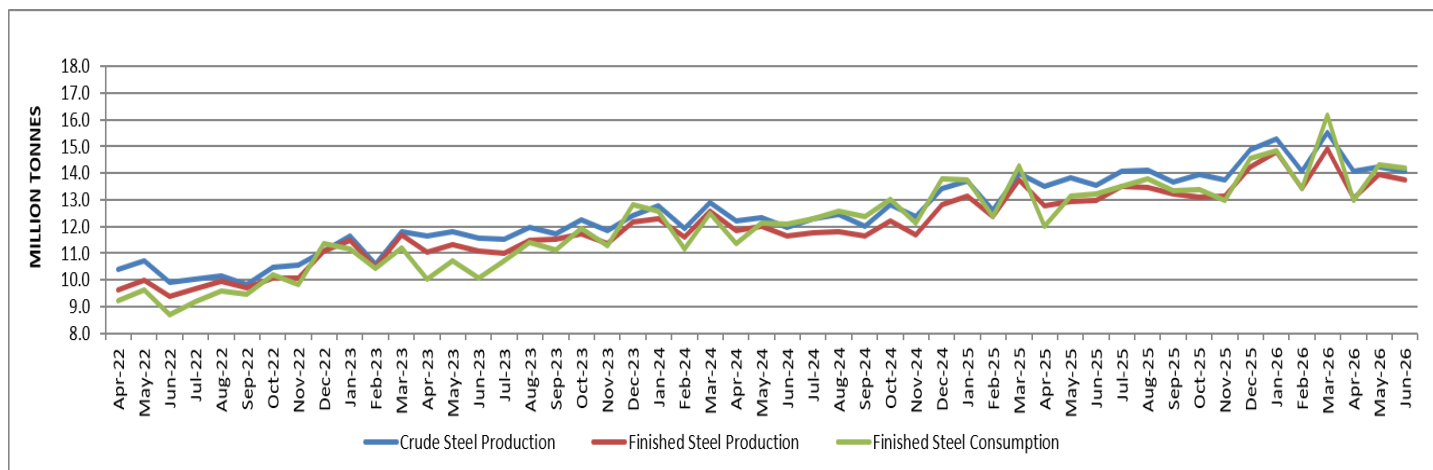
¹ Email: ecodiv-mosteel@gov.in

- Performance of Steel sector during 2025-26 has been the best ever of any fiscal year. Cumulative production and consumption of steel during the last five financial years and the current year are given in the following table and graph below:

Table 2: Production and consumption (in Million Tonnes)						
Category	2021-22	2022-23	2023-24	2024-25	2025-26	2026-27* (Apr-Jun)
Crude steel production	120.29	127.20	144.30	152.18	170.15	42.06
Finished Steel production	113.60	123.20	139.15	146.69	162.47	40.99
Finished Steel Consumption	105.75	119.89	136.29	152.13	164.36	41.57
Source: Joint Plant Committee; *Provisional						

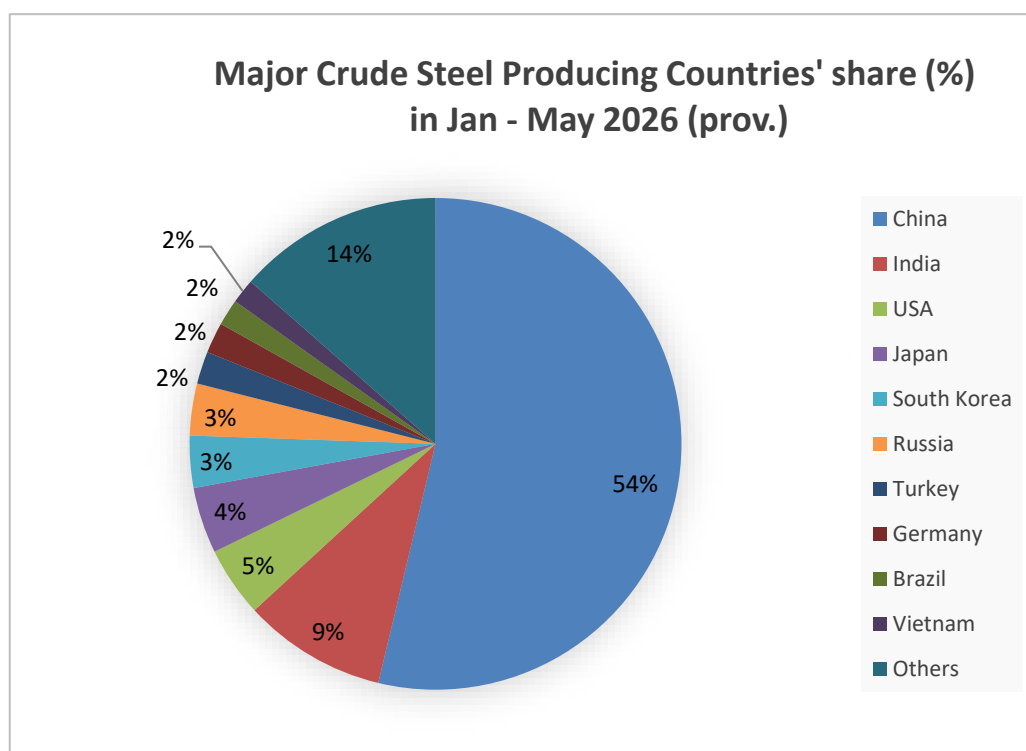


- The month-wise production and consumption indicate month-on-month fluctuations. Broadly speaking it has shown an increasing trend after 2020-21, during which production and consumption was adversely affected by Covid-19 pandemic. The production of crude Steel, Finished Steel and consumption since April, 2022 may be seen from Graph Below:



- The global production of crude steel declined by 1.5% year-on-year to 773.1 Mt in January-May 2026 (provisional) against 785.1 Mt in corresponding period (January - May 2025). Among the top 10 countries, only India, USA, South Korea, Turkey, Germany and Vietnam reported growth in output. The remaining countries ~ China, Japan, Russia and Brazil reported fall in crude steel production in this year.

India reported a 7.8% growth in production while the USA reported a 6.8% increase in output. China, the world's largest producer, registered a 3.9 % fall in output while Vietnam reported a significant 10.0% growth in production during the period. Country wise share of crude steel production in January-May 2026 may be seen from the following graph:



3. International Trade of Steel

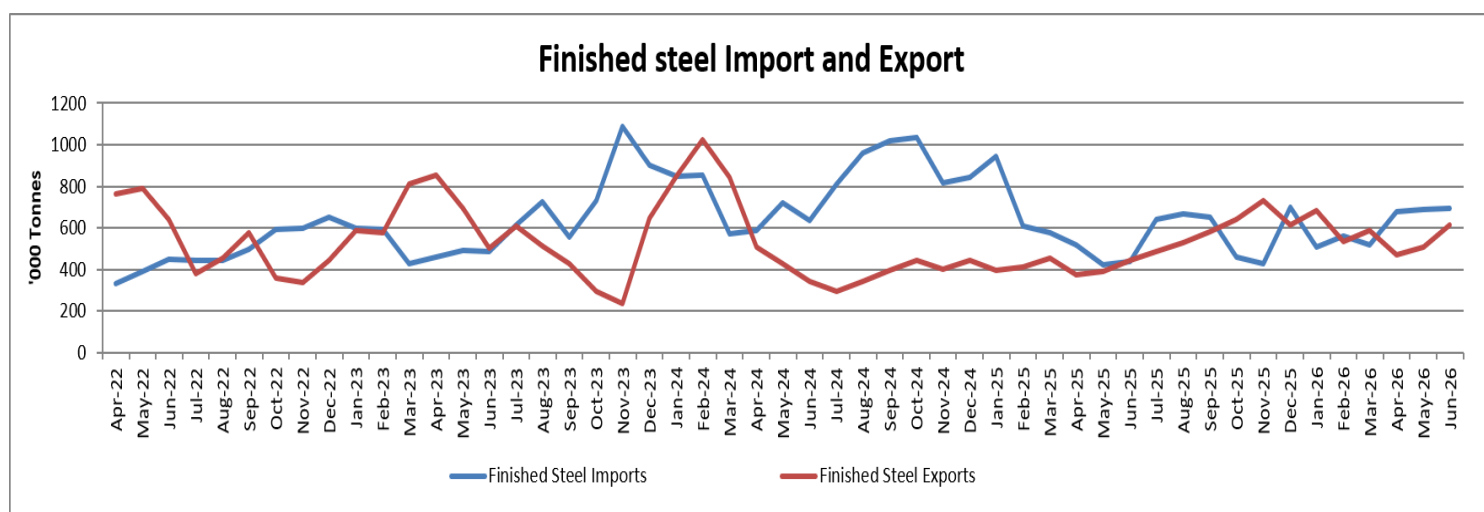
- India was a net exporter of total finished steel from 2020-21 to 2022-23, but the country became net importer of finished steel in 2023-24 and 2024-25. In 2025-26, India was a net

exporter of finished steel. In 2026-27, India again became net importer of finished steel according to provisional data from JPC. The table below contains the details:

Table 3: Exports and Imports (Th. Tonnes)							
Item	2020-21	2021-22	2022-23	2023-24	2024-25	2025-26	2026-27* (Apr-Jun)
Export	10784	13494	6716	7487	4858	6601	1593
Imports	4752	4669	6021	8320	9551	6524	2064
Net Exports/Imports	6032	8825	695	833	4693	77	471
Source: JPC, *provisional							

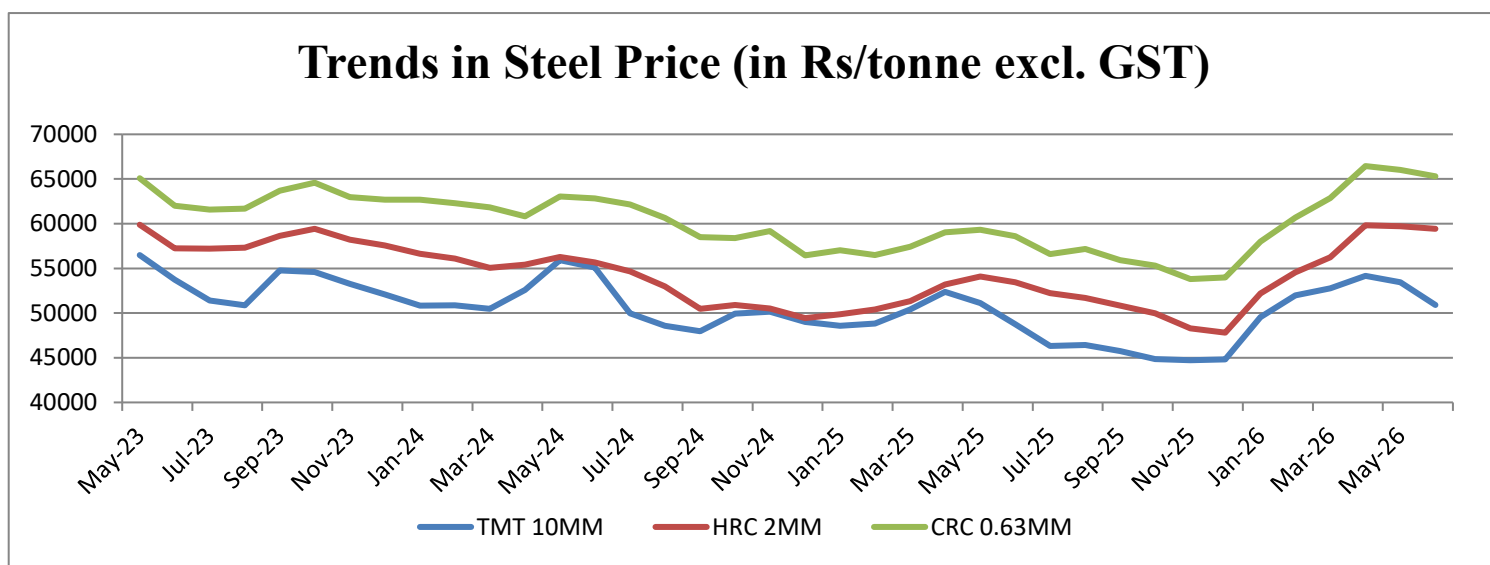
- Month-wise data from January 2025 to June 2026 indicate that India functioned as an importer during January–May, July–September, and December 2025, as well as February, April, May and June 2026, while it remained a net exporter in June, October, and November 2025, and in January and March 2026.

Table 4: Month-wise Imports & Exports of Finished Steel in Th. Tonnes																		
Item	Jan-25	Feb-25	Mar-25	Apr-25	May-25	Jun-25	Jul-25	Aug-25	Sep-25	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26	Apr-26*	May-26*	Jun-26*
Imports	944	606	575	519	424	440	641	667	651	459	426	701	510	563	521	679	689	696
Exports	394	409	453	375	390	446	485	528	584	639	733	615	681	537	585	469	508	616
Net Imports / Exports	550	197	122	144	34	6	156	139	67	180	307	86	171	26	64	210	181	80
Source: JPC, *data is provisional																		



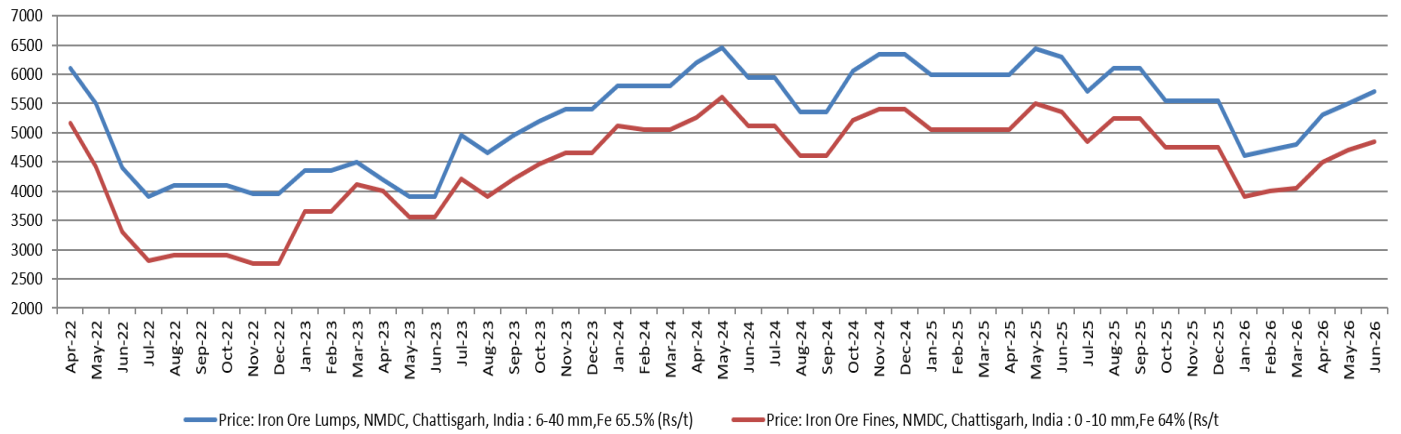
4. Steel Prices

- Price regulation of iron & steel was abolished on 16.1.1992. Since then, domestic steel prices are determined by the interplay of market forces.
- Domestic steel prices are influenced by trends in raw material prices, demand – supply conditions in the market, international price trends among others.
- As a facilitator, the Government monitors the steel market conditions and adopts fiscal and other policy measures based on its assessment.
- The fluctuations in retail prices of steel (TMT, HRC and CRC) may be seen from the following graph:



- Iron ore prices exhibited significant volatility during the last three years. Prices, however, have generally moved upwards since December 2022. During 2025 and 2026, prices remained volatile, declining from the peak levels of early 2025 and falling to around Rs. 4,600 per tonne, before recovering during 2026. By June 2026, prices had risen to Rs. 5,700 per tonne for lumps and Rs. 4,850 per tonne for fines, as may be seen from the graph below.:

Iron Ore Price (in Rs/tonne excl. GST)



5. Important Policies and initiatives of Government of India

- Steel is a de-regulated sector, Government acts as a facilitator, by creating conclusive policy environment for development of the steel sector. The Government of India has notified National Steel Policy, 2017 which envisages development of a technologically advanced and globally competitive steel industry that provides environment for attaining self-sufficiency in steel production by providing policy support and guidance to steel producers. National Steel Policy covers all aspects of the steel sector such as steel demand, steel capacity, raw material security, infrastructure and logistics, Research & Development (R&D) and energy efficiency. Overall projections of domestic crude steel capacity, production and per capita finished steel consumption value envisaged in the National Steel Policy (NSP) 2017 are shown below:-

S. No.	Parameter	Projections (2030-31)
1	Total Crude Steel Capacity	300 mt
2	Total Crude Steel demand/Production	255 mt
3	Per Capita Finished Steel Consumption	158 kg
Sources: National Steel Policy (NSP) 2017		mt: Million Tonnes

- Production Linked Incentive (PLI) Scheme** for Specialty Steel was launched by the Union Cabinet on 29.07.2021, with financial outlay of Rs. 6,322 crore to promote the manufacturing of 'Specialty Steel' within the country by attracting capital investment, generate employment and promote technology up-gradation in the steel sector.

The third round of the Production-Linked Incentive (PLI) Scheme for Specialty Steel (PLI 1.2) was launched on 4 November 2025 to attract fresh investments in advanced and emerging categories such as super alloys, CRGO steel, stainless steel (long and flat products), titanium alloys, etc. A total of 118 applications were received from companies. Ministry of Steel has signed Memorandum of Understanding (MoUs) with 60 companies for 85 eligible applications under PLI Scheme 1.2. This round is expected to attract a committed investment of ₹11887 crore and a committed capacity of 8.29 million tonnes.

So far, the Ministry has disbursed ₹236 crore as incentives under the PLI Scheme for Specialty Steel.

- Steel Quality Control Order (QCO):** Ministry of Steel has introduced Steel Quality Control Order (QCO) thereby banning sub-standard/ defective steel products both from domestic & imports to ensure the availability of quality steel to the industry, users and public at large. As per the Order, it is ensured that only quality steel conforming to the relevant BIS standards are made available to the end users. As on date 151 Indian Standards stands notified under the Quality Control Order covering carbon steel, alloy steel and stainless steel have been notified under the QCO.

Suspension of 55 standards from Quality Control Order (QCO) Order date 20/11/2025: Ministry of Steel, after consultations with the Bureau of Indian Standards (BIS) and has issued the Steel and Steel Products (Quality Control) Amendment Order, 2025, thereby adopting a calibrated approach and suspending QCO enforcement for 55 standards (42 standards for three years and 13 standards relating to specialty steel

under PLI 1.2 for one year). The remaining standards have been retained on grounds of unfair trade practices, national security, adequate domestic capacity, and the need to protect small steel producers.

- **Research & Development (R&D):** The Ministry of Steel is operating an R&D Scheme viz. “Promotion of Research & Development in Iron & Steel Sector”. Through this scheme, Ministry is providing financial assistance for Research & Development (R&D) by supporting collaborative projects with academic institutions, research laboratories, and steel companies to address technological challenges in the iron and steel sector. In accordance with DoE guidelines, a third-party evaluation of the scheme has been completed, and the scheme has been revised and continued further for the next 5 years till 31 March 2031.
 1. An annual budget of ₹5–10 crore has been earmarked under the R&D Scheme to promote innovation in the steel sector.
 2. The thrust areas for providing financial assistance under the R&D Scheme, are development of new alternate processes & technologies to address the burning issues faced by the Iron & Steel Sector such as climate change (low emission steel production, H2 based iron & steel production, CCUS etc.), waste utilization, energy & resource efficiency etc.
 3. Till date, total of 75 projects have been approved under the scheme. Of these, 35 R&D projects have been completed out of which six have been successfully adopted by the industry, 23 have achieved success at the laboratory scale, while six did not yield the desired outcomes. At present, 23 projects are ongoing, and another 17 are nearing completion.
 4. During the current F.Y. 2025-26, an expenditure of Rs. 7.00 Crore incurred. Against the BE of ₹6.00 crore for current FY 2026–27, an expenditure of ₹2.9862 crore has been incurred so far.
 5. Six new proposals were received and evaluated during the Evaluation Group (EG) meetings held on 25.03.2026 and 20.05.2026.

- **Steel Import Monitoring System (SIMS)**

The Steel Import Monitoring System (SIMS), launched by DGFT in 2019, is an online platform designed to capture advance information on steel imports into India through mandatory pre-arrival registration. It enables real-time monitoring of import volumes, sources, and trends, helping the Government and the Ministry of Steel to identify potential import surges, formulate timely trade and quality-control measures, and ensure a level playing field for domestic steel producers. To enhance its effectiveness, the Ministry of Steel revamped SIMS in July 2024 by introducing API-based integration with other government databases, improved data validation mechanisms, and risk-management features. The upgraded system enhances transparency, accountability, and regulatory oversight by enabling automated verification of import-related information and identification of non-compliant consignments, thereby strengthening monitoring and policy response capabilities.

In an effort to simplify the process of compulsory registration under the SIMS for imports of 'small consignments' pertaining to iron and steel items by MSMEs and other small importers; and imports made under Advance Authorization, SEZ and EOU route for 'export purposes', a new facility of ‘SARAL SIMS’ has been introduced with effect from 21.11.2025.

Further, the registration process under the regular SIMS has also been significantly simplified by substantially reducing the number of fields to be filled by importers for facilitating the Ease of Doing Business.
