

AN OVERVIEW OF STEEL SECTOR¹

1. Introduction

Global Scenario

- In 2024, the world crude steel production reached 1,884.6 million tonnes (MT) as per provisional data released by World Steel Association. World Steel Association in its Short-Range Outlook, released in October 2025, has forecast that steel demand will remain flat year-on-year in 2025 at 1,748.6 MT while in 2026, it is expected to register a growth of 1.3% and reach 1771.9 MT.
- India is the second largest producer of crude steel. China was world's largest crude steel producer in 2024 (1,005.1MT) followed by India (149.4 MT), Japan (84.0 MT) and the USA (79.5 MT). (Source: *World Steel Association and the data is provisional*).
- Per capita finished steel consumption in 2024 was 214.7 kg for world and 601.1 kg for China as per provisional data released by World Steel Association. The same for India was 108 kg in 2024-25 (Source: JPC).

Domestic Scenario

- Steel is a de-regulated sector. The Government's role is that of a facilitator which lays down the policy guidelines and establishes the institutional mechanism/structure for creating conducive environment for improving efficiency and performance of the steel sector.
- In this role, the Government has released the National Steel Policy 2017, which has laid down the broad roadmap for encouraging long term growth for the Indian steel industry, both on demand and supply sides, by 2030-31.
- Government of India is implementing a Production-linked Incentive (PLI) Scheme for Specialty Steel. It is expected that the specialty steel production will reach 42 MT by the end of 2026-27.
- India's crude steel capacity was 200.3 mt in 2024-25.

2. Performance of Steel sector

- Production of pig iron, sponge iron and total finished steel (alloy/stainless + non-alloy) are given in table below for last five years and current year:

Table 1: Indian steel industry: Production (in Million Tonnes)

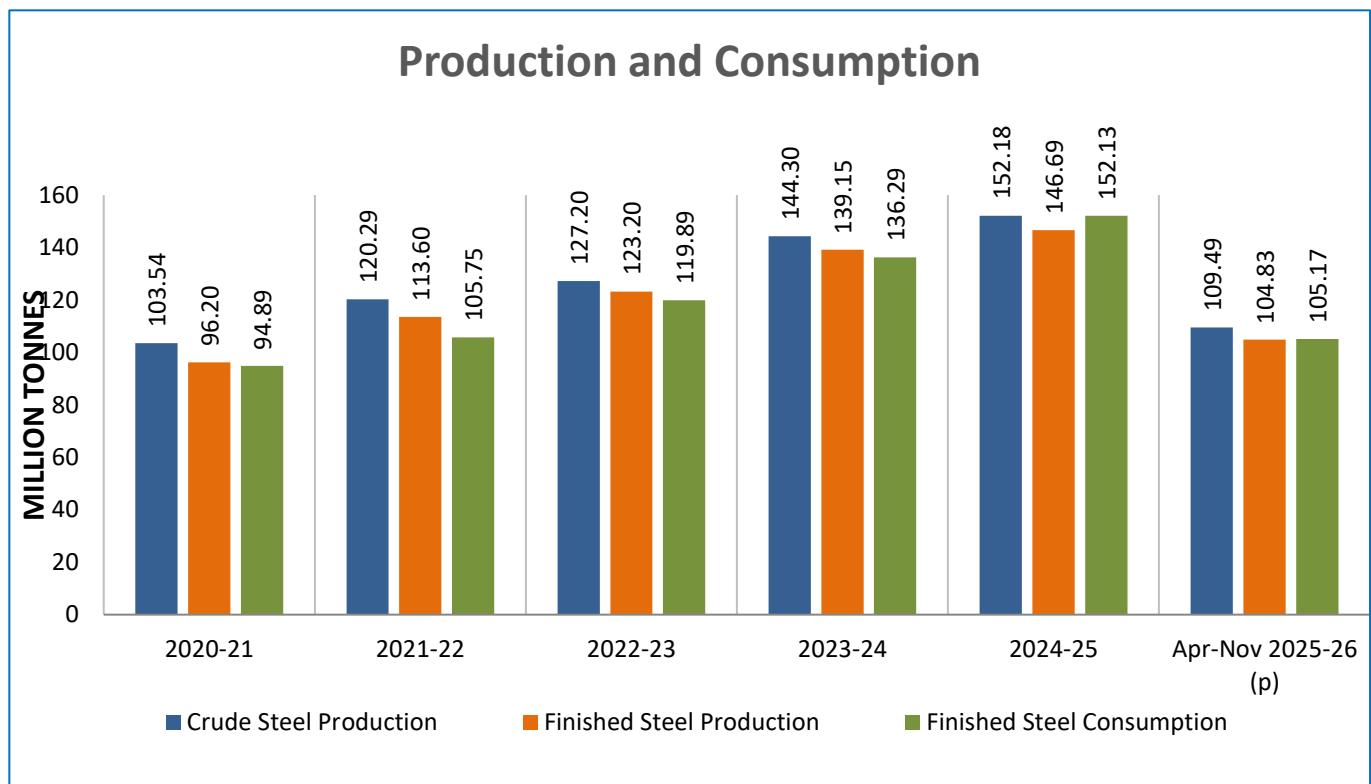
Category	2020-21	2021-22	2022-23	2023-24	2024-25	Apr-Nov 2025-26*
Pig Iron	4.88	6.26	5.86	7.36	8.33	5.67
Sponge Iron	34.38	39.20	43.62	51.56	55.76	34.38**
Total Finished Steel	96.20	113.60	123.20	139.15	146.69	104.83

Source: Joint Plant Committee; *Provisional; **for April-October 2025 period

- Performance of Steel sector during 2024-25 has been the best ever of any fiscal year. Cumulative production and consumption of steel during the last five financial years and the current year are given in the following table and graph below:

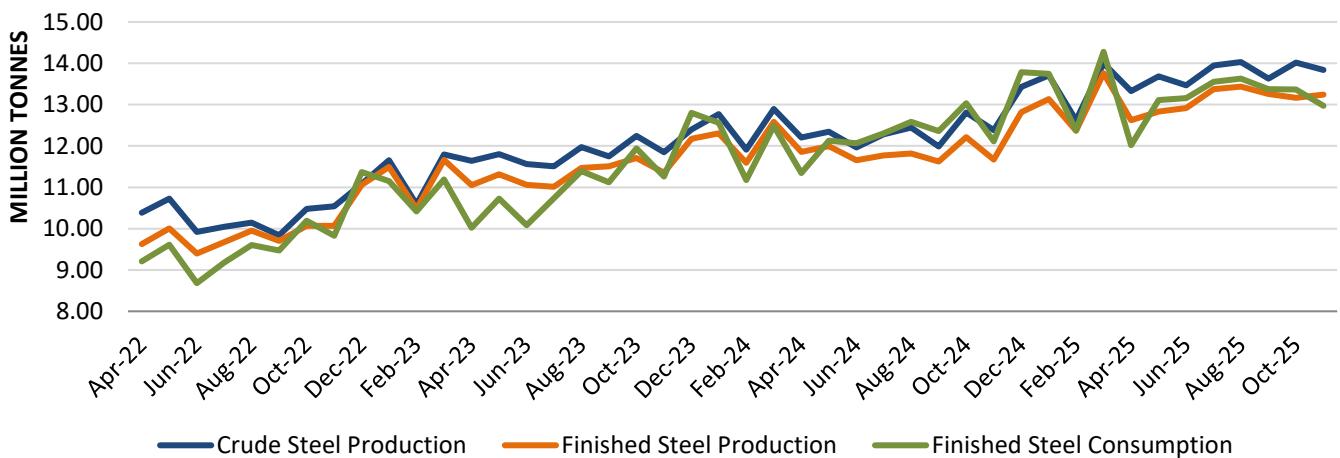
Table 2: Production and consumption in Million Tonnes						
Category	2020-21	2021-22	2022-23	2023-24	2024-25	Apr-Nov* 2025-26
Crude Steel production	103.54	120.29	127.20	144.30	152.18	109.49
Finished Steel production	96.20	113.60	123.20	139.15	146.69	104.83
Consumption	94.89	105.75	119.89	136.29	152.13	105.17

Source: Joint Plant Committee; *Provisional



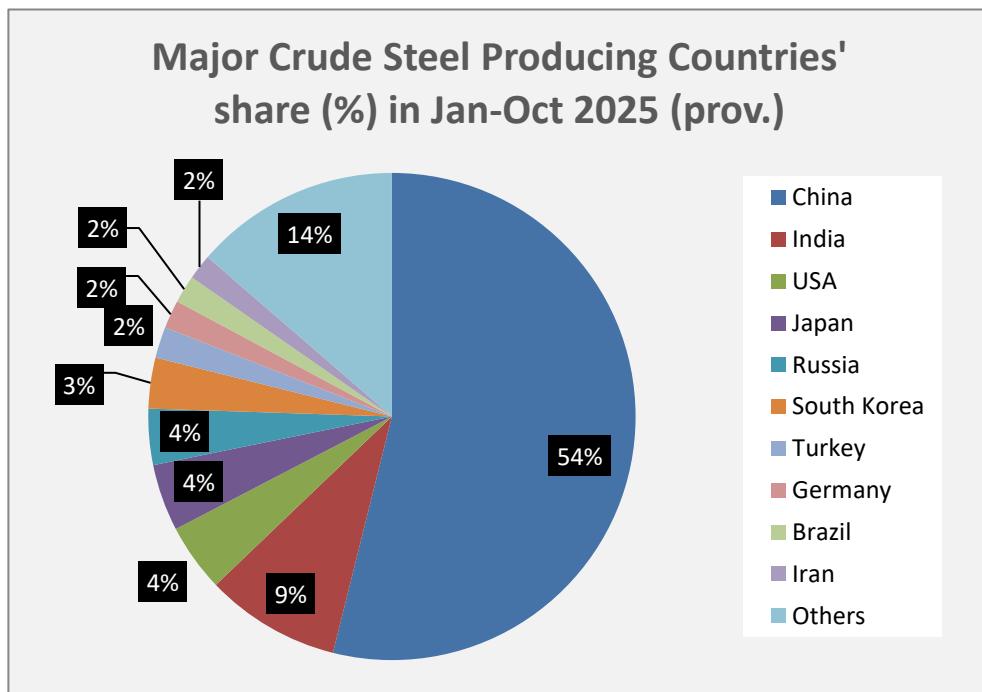
- The month-wise production and consumption indicates month-on- month fluctuations. Broadly speaking it has shown an increasing trend after 2020-21, during which production and consumption was adversely affected by Covid-19 pandemic. The production of crude steel, finished steel and consumption since April, 2022 may be seen from Graph Below:

Trend in Production and Consumption of Steel



- The global production of crude steel declined by 2.1% year-on-year to 1517.59 Mt in January-October 2025 (provisional) against 1549.41 Mt in January-October 2024. Among the top 10 countries, only India, the USA and Turkey reported growth in output. The remaining countries ~ China, Japan, Russia, South Korea, Germany, Brazil and Iran ~ reported fall in crude steel production in the first ten months of this year.

India reported a 10.0% growth in production while the USA reported a 2.8% increase in output. China, the world's largest producer, registered a 3.9% fall in output while Germany reported a significant 9.9% decline in production during the period. Country wise share of crude steel production in January-October 2025 may be seen from the following graph:



3. International Trade of Steel

- India was a net exporter of total finished steel from 2020-21 to 2022-23, but the country became net importer of finished steel in 2023-24 and 2024-25. In April-November of 2025-26, India also was a net importer of finished steel, according to provisional data from JPC. The table below contains the details:

Table 3: Exports and Imports (Th. Tonnes)						
Item	2020-21	2021-22	2022-23	2023-24	2024-25	Apr-Nov 2025-26*
Exports	10784	13494	6716	7487	4858	4183
Imports	4752	4669	6021	8320	9551	4190
Net Exports/Imports	6031	8824	695	833	4693	7

Source: JPC, *provisional

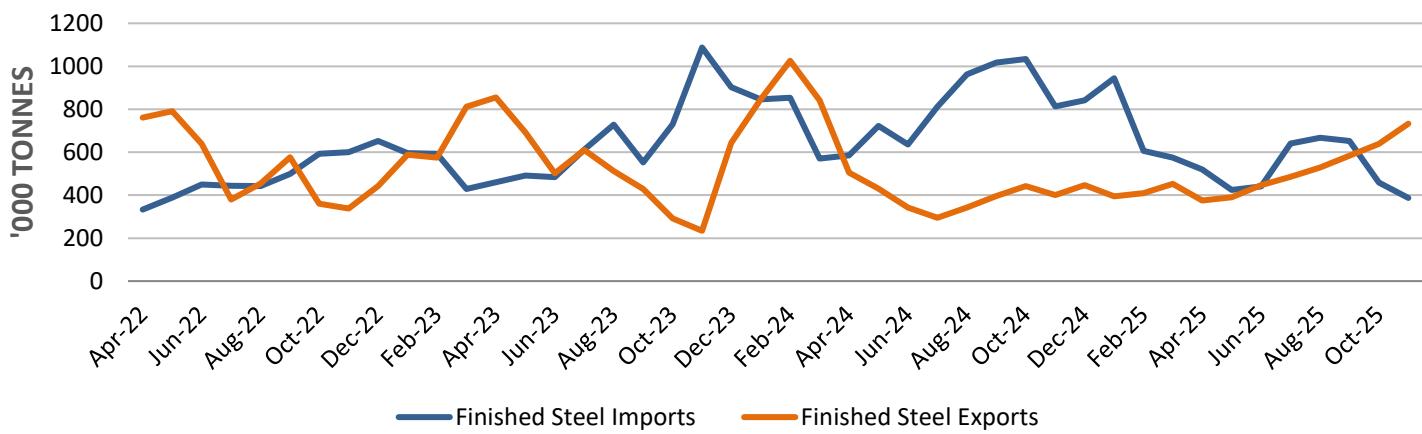
- Month-wise data from November 2024 to November 2025 indicate that India was a net importer throughout the period excluding June, October and November 2025 when the country became net exporter. The table and graph below contain the details.

Table 4: Month-wise Imports & Exports of Finished Steel in Th. Tonnes

Item	Nov 24	Dec 24	Jan 25	Feb 25	Mar 25	Apr 25*	May 25*	June 25*	July 25*	Aug 25*	Sep 25*	Oct 25*	Nov 25*
Imports	814	842	944	606	575	519	424	440	641	668	652	459	387
Exports	400	446	395	410	453	375	391	446	485	528	584	640	733
Net Imports/Exports	414	396	549	197	122	144	33	6	156	140	68	181	346

Source: JPC, *data is provisional

Finished Steel Import and Export

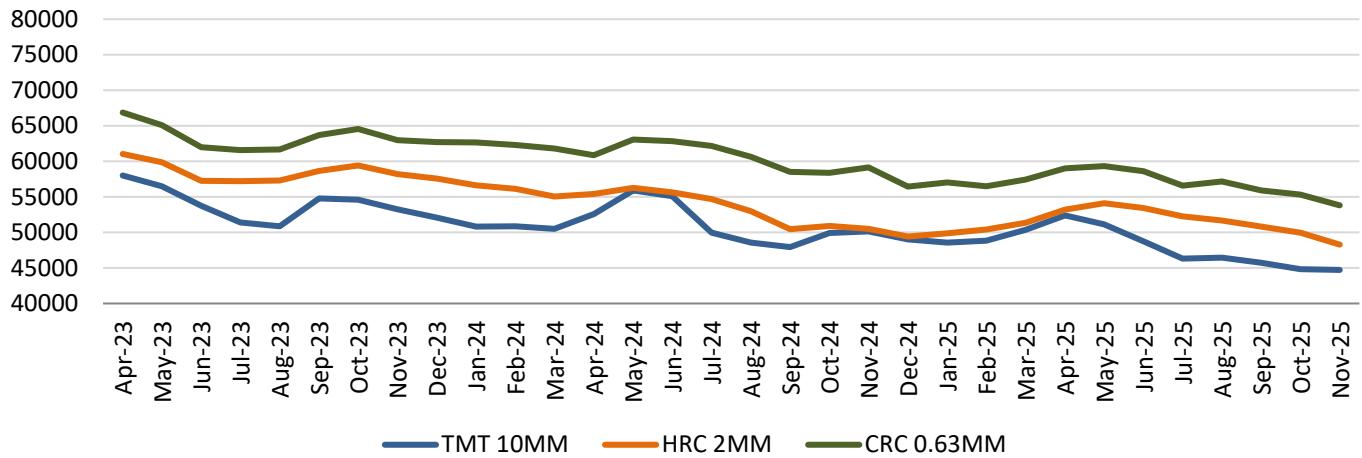


4. Steel Prices

- Price regulation of iron & steel was abolished on 16.1.1992. Since then, domestic steel prices are determined by the interplay of market forces.
- Domestic steel prices are influenced by trends in raw material prices, demand – supply conditions in the market, international price trends among others.

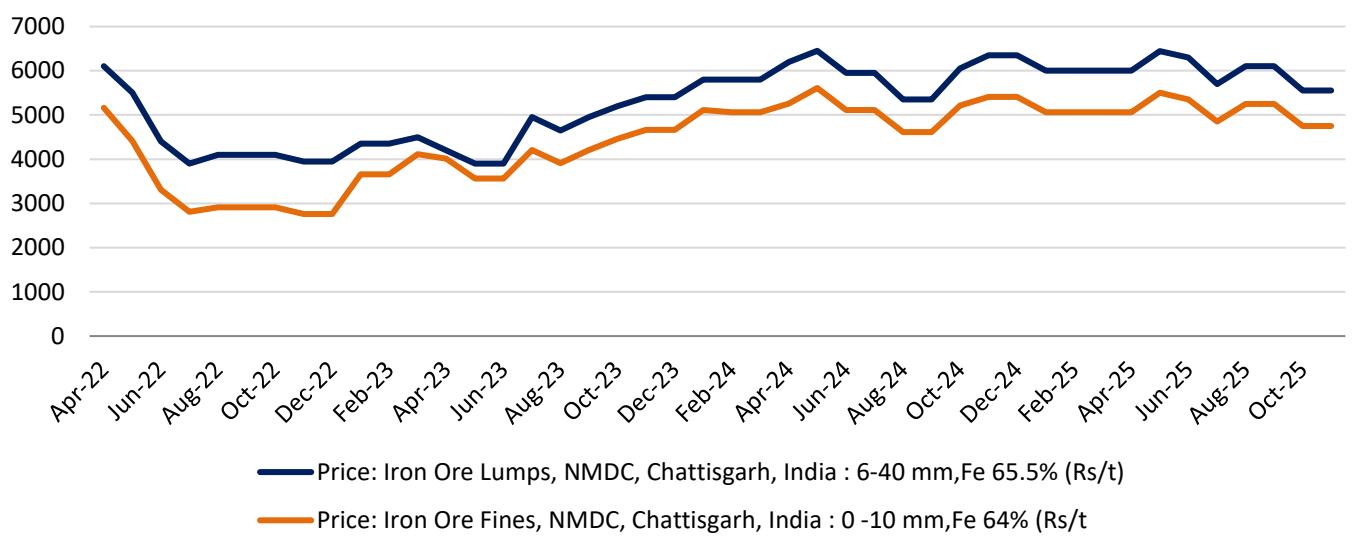
- As a facilitator, the Government monitors the steel market conditions and adopts fiscal and other policy measures based on its assessment.
- The fluctuations in retail prices of steel (TMT, HRC and CRC) may be seen from the following graph.

Trends in Steel Price (in Rs/tonne excl. GST)



- Iron ore prices showed wide fluctuations during the last three years. Prices, however, have generally moved upwards since December 2022. In 2025, prices remained flat in the beginning, from January to April 2025, followed by ups and downs, as may be seen from the graph below:

Iron Ore Price (in Rs/tonne excl. GST)



5. Important Policies and initiatives of Government of India

Steel is a de-regulated sector, Government acts as a facilitator, by creating conclusive policy environment for development of the steel sector. The Government of India has notified National Steel Policy, 2017 which envisages development of a technologically advanced and globally

competitive steel industry that provides environment for attaining self-sufficiency in steel production by providing policy support and guidance to steel producers. National Steel Policy covers all aspects of steel sector such as steel demand, steel capacity, raw material security, infrastructure and logistics, Research & Development (R&D) and energy efficiency. Overall projections of domestic crude steel capacity, production and per capita finished steel consumption value envisaged in the National Steel Policy (NSP) 2017 are shown below: -

S. No.	Parameter	Projections (2030-31)
1	Total Crude Steel Capacity	300 mt
2	Total Crude Steel demand/Production	255 mt
3	Per Capita Finished Steel Consumption	158 kg

Sources: National Steel Policy (NSP) 2017

mt: Million Tonnes

- **Production Linked Incentive (PLI) Scheme** for Specialty Steel was launched by the Union Cabinet on 29.07.2021, with financial outlay of Rs. 6,322 crore to promote the manufacturing of 'Specialty Steel' within the country by attracting capital investment, generate employment and promote technology up-gradation in the steel sector. At present the scheme has 44 active projects with committed investment of about Rs. 27,106 Crore and downstream capacity addition of 23.8 million tonnes. Second round of Production Linked Incentive Scheme for Specialty Steel (PLI 1.1) was launched on January 6th 2025 with a tenure from 2025-26 to 2029-30. In second round, 25 companies with 42 projects committed Rs 17,000 crore in investment. Third round of Production Linked Incentive Scheme for Specialty Steel (PLI 1.2) was launched on November 4th 2025. Online Registration and Application Filling under PLI Scheme 1.2 is open till 31-Dec-2025.
- **Steel Quality Control Order (QCO):** Ministry of Steel has introduced Steel Quality Control Order (QCO) thereby banning sub-standard/ defective steel products both from domestic & imports to ensure the availability of quality steel to the industry, users and public at large. As per the Order, it is ensured that only quality steel conforming to the relevant BIS standards are made available to the end users. As on date 151 Indian Standards stands notified under the Quality Control Order covering carbon steel, alloy steel and stainless steel have been notified under the QCO.

Further, the Ministry of Steel has issued an order dated 13.06.2025, which clarifies that the intermediate steel material, meant for manufacturing of final products under BIS Standards, will also have to follow BIS Standards prescribed for such intermediate products. Additionally, an official order dated 11.07.2025 has been issued as per which the following exemptions have been granted in respect of aforesaid clarificatory O.M. dated 13.06.2025:

- I. The mandatory adherence requirement of input steel for imports of steel products with Bill of lading having shipped on board date on or before 15.07.2025 shall be exempted.
- II. The mandatory adherence requirement of input steel for the final products supplied by Integrated Steel Plants (ISPs) shall be exempted after verification of such licenses by BIS. In the meantime, such ISPs can send a communication to the Ministry of Steel, with the declaration that they are Integrated Steel Plant along with the list of operative BIS licenses and relevant documents.

The Ministry of Steel has received requests from various ministries/ government departments for facilitating the import of specialized steel meant for use in the strategic sectors. In this regard, as on date the Ministry of Steel has exempted 66 steel grades for a period of 6 months to end users through Orders dated 27th September & 7th October 2025. The Ministry of Steel has also received several representations from the stainless-steel importers claiming that they have already paid substantial amounts as advances against their future orders to the concerned foreign manufacturers. Further, they have also submitted that the domestic availability of the 200 and 300 series stainless steel flat products is presently not sufficient to meet the domestic demand. The domestic manufacturers are in the process of ramping up their production which will take some time. In view of the above, the ministry has decided to grant exemption from mandatory input adherence for three Indian Standards (i.e. IS 6911, IS 5522 & IS 15997) of Stainless-steel flat products till 31st March, 2026 vide order dated 20th Nov 2025.

Further, the ITC HS Codes of chapter 73 of 16 Indian standards are exempted in respect of mandatory compliance of QCO issued by Government of India with Bill of lading having shipped on board date on or before 31.10.2025 vide order dated 06.10.25.

Suspension of 55 standards from Quality Control Order (QCO) Order date 20/11/2025: As per the recommendations of the Report of High-Level Committee on Non-Financial Regulatory Reforms regarding Quality Control Orders on Steel Products, the Ministry of Steel, after consultations with the Bureau of Indian Standards (BIS) and has issued the Steel and Steel Products (Quality Control) Amendment Order, 2025, thereby adopting adopted a calibrated approach and suspending QCO enforcement for 55 standards (42 standards for three years and 13 standards relating to specialty steel under PLI 1.2 for one year). The remaining standards have been retained on grounds of unfair trade practices, national security, adequate domestic capacity, and the need to protect small steel producers.

- **Research & Development (R&D):** Ministry of Steel is providing financial assistance for Research & Development (R&D) by supporting collaborative projects with academic institutions, research laboratories, and steel companies to address technological challenges in the iron and steel sector.
 1. An annual budget of ₹5–10 crore has been earmarked under the R&D Scheme to promote innovation in the steel sector.
 2. The thrust areas for providing financial assistance under the R&D Scheme, are development of new alternate processes & technologies to address the burning issues faced by the Iron & Steel Sector such as climate change (low emission steel production, H2 based iron & steel production, CCUS etc.), waste utilization, energy & resource efficiency etc.
 3. Till date, total of 75 projects have been approved under the scheme. Of these, 35 R&D projects have been completed out of which six have been successfully adopted by the industry, 23 have achieved success at the laboratory scale, while six did not yield the desired outcomes. At present, 29 projects are ongoing, and another 11 are nearing completion.
 4. During the F.Y. 2024-25, an expenditure of Rs. 5 Crore was incurred against the budgetary allocation of Rs. 5.00 Crore. Also, during the current F.Y. 2025-26, out of Rs. 6.00 Crore budget allocated, expenditure of Rs. 4.55 Crore has been incurred till date (75.8% budget has been utilized).

5. Four new proposals have been received and are presently under scrutiny.

- **Steel Import Monitoring System (SIMS)**

SIMS, introduced in 2019, provides detailed data related to imports of steel in India. Based on industry feedback, the Ministry has revamped the portal to develop a more effective SIMS 2.0. It is a significant step forward in monitoring steel imports and promoting the growth of the domestic steel industry. Availability of such detailed data not only provides input for policy making but also signals areas for production and growth to the domestic steel industry.

SIMS 2.0 features API integration with multiple government portals, enhancing quality control and streamlining processes for improved efficiency and effectiveness. The portal boasts a robust data entry system, ensuring consistent and authentic data, which promotes transparency and accountability. Integration of various databases enable stakeholders to locate areas of risk and, thereby, permit better risk management. Accurate monitoring of steel imports through SIMS is expected to help in taking informed policy decisions to counter surge in steel imports, driving growth, and attracting sustained investment in India's steel industry.

STEEL IMPORT PROCEDURES SIMPLIFIED: The Ministry of Steel has simplified steel import procedures. Steel grades not covered under any Quality Control Order (QCO) no longer require NOC and can be directly imported via the SIMS portal. QCO-covered grades must be imported from BIS-licensed manufacturers. The Committee, comprising representatives from the Bureau of Indian Standards (BIS), Directorate General of Foreign Trade (DGFT) and domain experts, will continue to examine applications and decide on granting exemptions for import of QCO-covered steel products manufactured by non-BIS licensee units.

Introduction of SARAL SIMS: SARAL SIMS has been introduced to simplify steel imports for small consignments, MSMEs, and exports under Advance Authorization/SEZ/EOU, allowing annual SIMS registration without consignment-wise approval. Regular SIMS registration has also been simplified, and NOC requirements for non-QCO steel grades are revoked. These changes took effect from 21.11.2025.
