

(7)/2018-TD(Vol-II)-Part(1)
Government of India
Ministry of Steel
(Technical Division)

Udyog Bhawan, New Delhi-110011
Dated: 27th September, 2025

ORDER

Subject: Exemption from NOC for import of steel grades meant for use in various strategic sectors - reg.

Ministry of Steel has received requests from various ministries/ government departments for facilitating the import of specialised steel meant for use in the strategic sectors. In this regard, Ministry of steel has decided to exempt a list of 52 steel grades (listed in Annexure 1) for a period of 6 months. The list of grades and quantity will be reviewed thereafter.

2.0 The said exemption of the listed grades for the specified quota is granted only for the specific end use mentioned therein and only to the end users.

3.0 This issues with the approval of Competent Authority.



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Annexure 1 - List of grades for exemption

SI No.	Grades	Product Description	Quantity Half yearly (in Ton per end user)	End use	Dimension	Product condition
1	1.7734.5	Structural Alloy Steel	10	Defence/ Aerospace	Any	UTS: 980-1180 MPa, YS: 790 Mpa, Hardness: 293-352 HB, El: 11%
2	M 152 TO C50TF68	Jethete M152 Stainless steel as per GE C50TF68 specification	5	Defence/ Aerospace	Any	hardened and tempered (Cr: 11-12.5%, Ni: 2-3%, V: 0.25-0.40% & N: .02-.04%)
3	MSRR 6012	Alloy Steel as per AIR9160C	10	Defence/ Aerospace	Any	Cr: 3-3.5%, Mo: 0.8-1.1% & V: 0.15-0.25%
4	BS 5S 99G	Alloy Steel Bright Bars	5	Defence/ Aerospace	Any	Hardened and Tempered, UTS: 1230-1420 MPa, Hardness: 363-415
5	1.7734.4	Structural Alloy Steel	10	Defence/ Aerospace	Any	UTS: 700 MPa, YS: 550 Mpa, Hardness: 207 HB, El: 13%
6	15CDV6 (1.7734.2 (ann) & 1.7734.6)	Alloy Steel Plate	10	Defence/ Aerospace	Any	Cr: 1.25-1.5 %, Mo: 0.8-1.0% V: 0.2-0.3%
7	AMS 6509	Alloy Steel Bars and Forgings	10	10	Any	Double Vacuum Melted, Normalized, Annealed (Cr 3-4%, Ni: 7.2-7.8%, Co: 15.5-17%, Mo: 1.5-1.9%, W: 0.1-0.3%)
8	MSRR 6913	Alloy Steel as per Rolls-Royce specification	15	Defence/ Aerospace	Any	Rolls-Royce specification
9	30CD12	Alloy Steel as per AIR9160C	10	Defence/ Aerospace	Any	Nitriding (Cr: 2.8-3.3%, Ni<0.6%, Mo: 0.3-0.5%)
10	MSRR 6920	Stainless Steel as per Rolls-Royce specification	25	Defence/ Aerospace	Any	Rolls-Royce specification
11	RRMS 32007	Steel, Stock for Forgings and Flash Welded Rings, Bars & Forgings	50	Defence/ Aerospace	Any	Rolls-Royce specification
12	Grade D36 or DH 36/A36 or AH 36	High-Strength Hull Structural Steel Plates	100	Defence/ Navy	Thickness: 5 -150 mm, Width: 1500 - 3900 mm	Hot Rolled
13	HY 80 Grade Steel (1.6780)	Alloy Steel Structural/ submarine Steel	25	Defence/ Navy	Any	high-strength (YS>= 80 KSI), Quenched and Tempered
14	Duplex Steel of 1.4462	Duplex Stainless Steel	10	Defence/ Navy	Any	Duplex
15	HY100	Alloy Steel Structural/ submarine Steel	100	Defence/ Navy	Any	high-strength (YS>= 100 KSI), Quenched and Tempered
16	80 HLES Steel Plates	Hot Rolled Alloy Steel Plate	50	Defence/ Navy	Any	Hot Rolled, Quenched and Tempered, High-Strength Low-Elasticity Steel
17	S355NL/S275J2 Steel Plates and S355J2/S355K2 Profiles	Hot Rolled Alloy Steel Plate	50	Defence/ Navy	Any	Hot Rolled
18	STAINLESS STEEL 321	Stainless steel.sheet as per AMS 5510 / ASNA 3106	5	Aerospace	Any	Cold Rolled
19	STAINLESS STEEL 17-4 PH	Stainless Steel Bars as per AMS 5643/ AMS 5622	150	Aerospace	Any	Cold Rolled, Precipitation hardened, Solution Annealed
		Stainless Steel Sheet, Strips as per AMS 5604	5		Any	
20	STAINLESS STEEL 15-5 PH	Stainless Steel Bars as per AMS 5659/ 5346	150	Aerospace	Any	Cold Rolled, Precipitation hardened, Solution Annealed
		Stainless Steel Sheet, Strips as per AMS 5862/ BMS 7-240	50		Any	
21	STAINLESS STEEL 301	Stainless steel sheet as per AMS 5901	5	Aerospace	Any	Cold Rolled
22	35NCD16	Alloy Steel Round Bar as per AIR9160C	5	Aerospace	Any	high strength and hardenability with good dimensional stability
23	13-8 Mo	Alloy Steel Round Bar as per AMS 5629	10	Aerospace	Any	precipitation/age-hardened
24	NAS 206 Mn OR ALLOY 206	High Ni Alloy Strips	25	Electronics/ IT	Any	Ni 20% & Mn 6%, Cold rolled
25	GRADE 19-2 OR ALLOY 19-2	High Ni Alloy Strips	5	Electronics/ IT	Any	Ni 19% & Cr 2%, Cold Rolled
26	NAS 36 OR ALLOY 36	High Ni Alloy Strips	50	Electronics/ IT	Any	Ni 36%, Cold rolled
27	GRADE 39 OR ALLOY 39	High Ni Alloy Strips	5	Electronics/ IT	Any	Ni 39%, Cold rolled
28	GRADE 42 OR ALLOY 42	High Ni Alloy Strips	5	Electronics/ IT	Any	Ni 42%, Cold rolled
29	Grade 223 or Alloy 223	High Ni Alloy Strips	10	Electronics/ IT	Any	Ni 22% & Cr 3%, Cold rolled

SI No.	Grades	Product Description	Quantity Half yearly (in Ton per end user)	End use	Dimension	Product condition
30	SS 316 L	Stainless Steel Seamless Tubes	5	Electronics/ IT	Less than 320 mm	Electropolished & Bright annealed, Maximum inside surface roughness 10 RA
31	Tin Plated Copper Cladded Steel Wire	Tin Plated Copper Cladded Steel Wire	10	Electronics/ IT	Any	Tin Plated Copper Cladded
32	S355NL/S355J2	Continuous Cast Round Blooms/ Bars	200	Renewable Energy (Wind will)	Diameter greater than 500 mm	Continuous Cast
33	42CRMO4	Continuous Cast Round Blooms/ Bars	200	Renewable Energy (Wind will)	Diameter greater than 500 mm	Continuous Cast
34	18CRNIMO7-6	Continuous Cast Round Blooms/ Bars	200	Renewable Energy (Wind will)	Diameter greater than 500 mm	Continuous Cast
35	Ferro Silico Calcium	Ferro Silico Calcium	200	Iron & steel making, Foundry	NA	Ferro alloys
36	Ferro Silico Barium	Ferro Silico Barium	200	Iron & steel making, Foundry	NA	Ferro alloys
37	Nitrided Low Carbon Ferro Chrome	Nitrided Low Carbon Ferro Chrome	50	Iron & steel making, Foundry	NA	Ferro alloys
38	Nickel Pig Iron	Nickel Pig Iron	1000	Iron & Steel Making	NA	Ni< 15%
39	13 CR L80	Seamless Premium Casing Pipes	200	Oil & Gas Industry	2.38 - 13.38 Inch	Quenched & Tempered, YS: 552-655 MPa, UTS: 655 Min., El: 17% Min
40	UNS N08020	High Ni SS Round Bar	10	Oil & Gas Industry	Any	annealed, hot finished/ cold finished.
41	UNS N08800/ N08810	High Ni Alloy plate, sheet & Strips	15	Oil & Gas Industry	Any	Annealed/ As rolled
42	UNS N08800/ N08810/ N08811	High Ni SS Round Bar	10	Oil & Gas Industry	Any	Hot worked/ Cold Worked
43	UNS N08020	High Ni Alloy plate, sheet & Strips	2	Oil & Gas Industry	Any	As per ASTM B 463
44	UNS S66286	Stainless Steel Round Bar	25	Oil & Gas Industry	Any	
45	Imphy 25-9-4	High Ni SS Round Bar/ Rod	75	Oil & Gas Industry	Any	As rolled, pickled, UTS< 1000 MPa
46	XM 19	Stainless Steel Round Bar	10	Oil & Gas Industry / Aerospace	Any	As per ASTM A 276
47	X19CrMoNbVN11-1	Crepe resisting Stainless Steel Round Bar	30	Oil & Gas Industry/Energy	Any	Quenched, Tempered, Stress relieved
48	SUPER 13 CR, UNS S41426, UNS S41425	Stainless Steel Round Bar	200	Oil & Gas Industry	Any	Quenched & Tempered (YS: 95 ksi or 110 ksi)
49	YUS205M1	Cold rolled Stainless Steel Foils	25	Automotive	Thickness: 10 to 100 microns	Cold rolled, Foil form
50	Imphy Supra 50/ PERMENORM 5000	High Nickel Cold Rolled Strips	100	Automotive/Power Generation & Distribution	Any	Hard, Cold Rolled
51	SWRM 6J1/ 6A (SWM-B)/ 6J	Ultra Low Carbon Steel Wire Rod	100	Technology Hardware & Equipment	Any	Carbon content< 0.002%
52	M30/ ULTRABRA35/ ARCOPLATE 1600	Fused Chromium Carbide Overlay Plate	100	Mining	Width >= 1000 mm	Chromium Carbide Overlay